

# Vibration of Spinning Ring-Stiffened Thin Cylindrical Shells

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The vibration characteristics (frequencies and mode shapes) of a spinning thin cylindrical shell with multiring stiffeners are investigated. The receptance theory is first derived for the spinning shell and spinning rings, in which the concept of "traveling harmonic line load" is introduced. The general frequency equation for a spinning ring-stiffened shell is derived. Numerical results for no spinning are compared with those of previous investigations, and precise agreement is obtained. For the spinning case, the results, obtained from the present approach, show that the ring stiffeners stiffen only the modes of higher circumferential wave number  $n$ . The effects of rotation on the reinforced shell and the phenomena of traveling mode shapes are also illustrated in detail in the paper.

## Introduction

SPINNING shell elements have been widely used in mechanical, aeronautical, and marine engineering. The spinning of structures generates the Coriolis effects, and in consequence, the frequencies bifurcate and the modes become time dependent.<sup>1,2</sup> Ring elements are frequently used to stiffen the deflective response of shell. The vibration behavior of the shell-rings structures is, hence, of practical importance. Many researches have been devoted to the dynamic analysis of stationary cylindrical shell with ring stiffeners. Nevertheless, the analysis of spinning cylindrical shell-rings structures has not been seen in the literature. Because of Coriolis effects, the vibration behavior of the spinning shell-rings structure may differ significantly from the stationary one. The purpose of this research is to develop an analysis technique for joined spinning shell-rings structures and to investigate the effects of spinning on the structures' characteristics.

The major difficulty arising from the combination of shell and ring elements is the absence of exact shape functions. Wah and Hu<sup>3</sup> sketched the natural modes of the cylindrical shell reinforced with uniform, evenly spaced ring stiffeners. Garnet and Levy<sup>4</sup> investigated the same problem but treated the interaction between ring and shell as displacement-dependent forces. Al-Najafi and Warburton<sup>5</sup> employed the finite ring element to a similar problem, where partial experimental results were shown to verify their numerical results. Forsberg<sup>6</sup> cut a nonspinning shell-ring into shell and ring segments. Between segments, the compatibility and equilibrium conditions were enforced, and the concept of transfer matrix was applied to yield an overall system matrix. His derivation was, in a sense, exact; hence, his results provide a basis for validating our approach for the nonspinning case. Beskos and Oates<sup>7</sup> solved for the free and forced responses of ring-stiffened shells with the aid of dynamic stiffness influence coefficients. In fact, they employed the transfer matrix method in the paper. The receptance method, which was introduced by Bishop and Johnson,<sup>8</sup> was also developed to study the free vibration of the ring-stiffened shells by Wilken and Soedel<sup>9,10</sup> and of the reinforced plates by Kelkel.<sup>11</sup> The validity of the receptance method in evaluating the natural frequencies for such combined structures has been verified in their papers. Note that all of the papers just mentioned dealt with only nonspinning shells.

In this paper, the receptance approach is adopted for the analysis of a spinning ring-stiffened cylindrical shell. Unlike the traditional receptances, the authors introduce the concept of "traveling line receptance" in the paper so that the difficulty arising from the traveling modes is overcome. The frequency equation of the spinning shell with an arbitrary number of ring stiffeners (equal or unequal spacing) is then derived. Numerical results specialized for the stationary case ( $\Omega = 0$ ) are first compared with those available in other investigations. Frequencies and mode shapes for up to four ring stiffeners are demonstrated. The effects of stiffeners and spinning speed on the frequencies of the reinforced shell are particularly discussed.

## Mathematic Mode

A typical spinning cylindrical shell with a number of ring stiffeners is shown in Fig. 1. This research is intended to develop an approach to the vibration analysis of this combined structure. The receptance method<sup>8</sup> is extended and applied in this study. The major advantage of the receptance method is that it divides the system into subsystems and subsequently reduces the degree of complexity. The reinforced shell can be thought as a combination of two types of elements, the spinning shell and the spinning ring through certain line connections, as schematically shown in Fig. 2. Since the receptance method requires that the forced response of the elements due to loading on the connection lines be evaluated, the mathematic models and solution process for the spinning shell and the spinning ring are derived first.

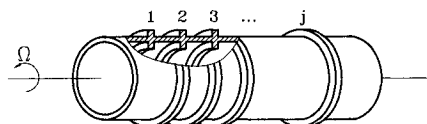


Fig. 1 Spinning cylindrical shell with multiring stiffeners.

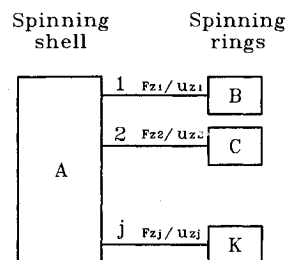


Fig. 2 Schematic diagram of the spinning shell with  $j$  spinning rings.

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### Spinning Thin Shell

The equations of motion for a spinning cylindrical shell can be expressed as<sup>12</sup>

$$\{[L_L] + [L_R]\}u = q \quad (1)$$

where  $[L_L]$  is the linear differential operator based on the Love-Timoshenko's theory for a nonspinning thin cylindrical shell,<sup>13</sup> and  $[L_R]$  is a modifying operator resulting from rotation,<sup>12</sup> and  $u = \{u_x, u_\theta, u_z\}^T$  and  $q = \{-q_x, -q_\theta, q_z\}^T$  are the displacements vector and the pressure type loading vector, respectively.

The differential operators take the forms:

$$[L_L] = \begin{bmatrix} \left[ \frac{K \partial^2}{l^2 \partial \xi^2} + \frac{K(1-\nu) \partial^2}{2a^2 \partial \theta^2} - \rho h \frac{\partial^2}{\partial t^2} \right] & \frac{K(1+\nu)}{2al} \frac{\partial^2}{\partial \xi \partial \theta} & \frac{\nu K}{al} \frac{\partial}{\partial \xi} \\ \text{sym.} & \left[ \frac{(1-\nu)}{2l^2} \left( K + \frac{D}{a^2} \right) \frac{\partial^2}{\partial \xi^2} + \left( \frac{D}{a^4} + \frac{K}{a^2} \right) \frac{\partial^2}{\partial \theta^2} - \rho h \frac{\partial^2}{\partial t^2} \right] & \left[ -\frac{D}{a^4} \frac{\partial^3}{\partial \theta^3} + \frac{K}{a^2} \frac{\partial}{\partial \theta} - \frac{D}{a^2 l^2} \frac{\partial^3}{\partial \xi^2 \partial \theta} \right] \\ & & \frac{D}{a^4} \nabla^4 + \frac{K}{a^2} + \rho h \frac{\partial^2}{\partial t^2} \end{bmatrix} \quad (2)$$

$$[L_R] = \begin{bmatrix} \rho h \Omega^2 \frac{\partial^2}{\partial \theta^2} & 0 & 0 \\ \rho h \Omega^2 \frac{\partial^2}{\partial \theta^2} & 2\rho h \Omega^2 \frac{\partial}{\partial \theta} - 2\rho h \Omega \frac{\partial}{\partial t} & \\ \text{sym.} & & -\rho h \Omega^2 \frac{\partial^2}{\partial \theta^2} \end{bmatrix} \quad (3)$$

where  $\nabla^4 = \nabla^2 \nabla^2$  is the biharmonic operator and  $\nabla^2 = \partial^2 / \partial \theta^2 + (a/l)^2 \partial^2 / \partial \xi^2$ .  $\xi = x/l$  and  $\theta$  are the shell coordinates.  $D = Eh^3/[12(1-\nu)]$  and  $K = Eh/(1-\nu^2)$  represent the bending and membrane stiffnesses, respectively.  $\rho$  is the density,  $\nu$  the Poisson's ratio,  $h$  the shell thickness,  $a$  the mean radius, and  $\Omega$  the spinning speed. Note that  $[L_L]$  and  $[L_R]$  are symmetric based on the theory employed. The symmetry of differential operators ensures that the vibration frequencies of the shell are real,<sup>13</sup> and it is intuitively consistent with the physical system.

The simple supports are assumed on both ends, and the boundary conditions are

$$u_z(\xi, \theta, t) = 0 \quad (4a)$$

$$u_\theta(\xi, \theta, t) = 0 \quad \text{at} \quad \xi = 0, 1$$

$$M_x(\xi, \theta, t) = 0 \quad (4b)$$

$$N_x(\xi, \theta, t) = 0 \quad \text{at} \quad \xi = 0, 1$$

where  $M_x$  and  $N_x$ , denoting the bending moment and membrane stress resultants, are of the expressions:

$$M_x = D \left[ -\frac{1}{l^2} \frac{\partial^2 u_z}{\partial \xi^2} + \frac{\nu}{a^2} \left( \frac{\partial u_\theta}{\partial \theta} - \frac{\partial^2 u_z}{\partial \theta^2} \right) \right] \quad (4c)$$

$$N_x = K \left[ \frac{1}{l} \frac{\partial u_x}{\partial \xi} + \frac{\nu}{a} \left( \frac{\partial u_\theta}{\partial \theta} + u_z \right) \right] \quad (4d)$$

A modal expansion technique for spinning shell has been developed by Huang and Soedel.<sup>14</sup> The forced response of the

spinning shell after simplification is in terms of two generalized coordinates for each  $mn$ , where  $m$  denotes the longitudinal half wave number and  $n$  denotes the circumferential wave number:

$$\begin{aligned} u_x &= \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} C_{mn} [\zeta_{mn}(t) \cos(n\theta) - \eta_{mn}(t) \sin(n\theta)] \cos(m\pi\xi) \\ u_\theta &= \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} D_{mn} [\zeta_{mn}(t) \sin(n\theta) + \eta_{mn}(t) \cos(n\theta)] \sin(m\pi\xi) \\ u_z &= \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} [\zeta_{mn}(t) \cos(n\theta) - \eta_{mn}(t) \sin(n\theta)] \sin(m\pi\xi) \end{aligned} \quad (5)$$

where  $C_{mn}$  and  $D_{mn}$  are the amplitude ratios of longitudinal and circumferential displacement to the radial displacement for each  $(m, n)$  mode.<sup>15</sup>  $\zeta_{mn}$  and  $\eta_{mn}$  are two generalized coordinates. Substituting Eqs. (5) into Eq. (1) and using the orthogonality of trigonometric functions and the reduction process described in Ref. 15, one obtains the following differential equations:

$$\begin{aligned} \begin{Bmatrix} \ddot{\zeta}_{mn} \\ \ddot{\eta}_{mn} \end{Bmatrix} + \begin{pmatrix} 0 & -\hat{\Omega}_{mn} \\ \hat{\Omega}_{mn} & 0 \end{pmatrix} \begin{Bmatrix} \dot{\zeta}_{mn} \\ \dot{\eta}_{mn} \end{Bmatrix} + \begin{pmatrix} \hat{g}_{mn} & 0 \\ 0 & \hat{g}_{mn} \end{pmatrix} \begin{Bmatrix} \zeta_{mn} \\ \eta_{mn} \end{Bmatrix} \\ = \begin{Bmatrix} \hat{p}_{mn1} \\ \hat{p}_{mn2} \end{Bmatrix}, \quad m, n = 1, 2, \dots \end{aligned} \quad (6)$$

where

$$\hat{\Omega}_{mn} = 2\Omega \frac{\begin{vmatrix} \hat{a} & -\hat{b} & 0 \\ -\hat{b} & \hat{d} & 1 \\ -\hat{c} & \hat{e} & D_{mn} \end{vmatrix}}{\Delta_{mn}} \quad (7a)$$

$$\hat{g}_{mn} = \frac{\begin{vmatrix} \hat{a} & -\hat{b} & -\hat{c} \\ -\hat{b} & \hat{d} & \hat{e} \\ -\hat{c} & \hat{e} & \hat{f} \end{vmatrix}}{\Delta_{mn}} \quad (7b)$$

$$\hat{p}_{mn1} = \frac{\begin{vmatrix} \hat{a} & -\hat{b} & Q_1 \\ -\hat{b} & \hat{d} & Q_2 \\ -\hat{c} & \hat{e} & Q_3 \end{vmatrix}}{\Delta_{mn}} \quad (7c)$$

$$\hat{p}_{mn2} = \frac{\begin{vmatrix} \hat{a} & -\hat{b} & Q_4 \\ -\hat{b} & \hat{d} & Q_5 \\ -\hat{c} & \hat{e} & Q_6 \end{vmatrix}}{\Delta_{mn}} \quad (7d)$$

$$\Delta_{mn} = \begin{vmatrix} \hat{a} & -\hat{b} & C_{mn} \\ -\hat{b} & \hat{d} & D_{mn} \\ -\hat{c} & \hat{e} & 1 \end{vmatrix} \quad (7e)$$

The shell parameters  $\hat{a} \sim \hat{f}$  are listed in the Appendix and

$$\begin{Bmatrix} Q_1 \\ Q_2 \\ Q_3 \\ Q_4 \\ Q_5 \\ Q_6 \end{Bmatrix} = \frac{2}{\rho h \pi} \int_0^1 \int_0^{2\pi} \begin{Bmatrix} q_x \cos(m\pi\xi) \cos(n\theta) \\ q_\theta \sin(m\pi\xi) \sin(n\theta) \\ q_z \sin(m\pi\xi) \cos(n\theta) \\ -q_x \cos(m\pi\xi) \sin(n\theta) \\ q_\theta \sin(m\pi\xi) \cos(n\theta) \\ -q_z \sin(m\pi\xi) \sin(n\theta) \end{Bmatrix} d\theta d\xi \quad (8)$$

Note that, in Eq. (8), the various  $q$  are functions of time and space. Equation (6) is a discretized equation and has been proven<sup>12</sup> to be an accurate model containing both in- and extensional modes.

The receptance method requires a harmonic input acting on the connecting line in order to formulate the frequency equation of the combined system. Because the modes of a spinning shell are time dependent (traveling),<sup>15</sup> this paper introduces the concept of traveling harmonic line load acting on the shell, i.e.,  $q_x = q_\theta = 0$ , and

$$q_z = \frac{F_z}{l} \delta(\xi - \xi^*) e^{i(s\theta + \omega t)}, \quad s = 1, 2, 3, \dots \quad (9)$$

where  $F_z$  is the force magnitude in the transverse direction,  $\xi^*$  the axial location of load (ring location),  $\omega$  the driving frequency, and  $s$  the specified (input) circumferential wave number in load. Note that in Eq. (9), unlike the traditional line receptance, the line force has the space variable  $\theta$  coupled with the time. Figure 3 illustrates the shell coordinates and the traveling line load of  $s = 3$ . Substituting Eq. (9) into Eq. (8), it is obtained that  $Q_1 = Q_2 = Q_4 = Q_5 = 0$  and

$$Q_3 = \frac{2F_z}{\rho h l} \sin(m\pi\xi^*) e^{i\omega t}, \quad s = n \quad (10a)$$

$$= 0, \quad s \neq n \quad (10b)$$

$$Q_6 = \frac{2F_z}{\rho h l} \sin(m\pi\xi^*) i e^{i\omega t}, \quad n = n \quad (10c)$$

$$= 0, \quad s \neq n \quad (10d)$$

Thus, from Eqs. (7c) and (7d), one obtains that the generalized forces for each  $mn$  are

$$\begin{Bmatrix} \hat{p}_{mn1} \\ \hat{p}_{mn2} \end{Bmatrix} = \frac{2F_z}{\rho h l} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \sin(m\pi\xi^*) \begin{Bmatrix} 1 \\ -i \end{Bmatrix} e^{i\omega t} \quad (11)$$

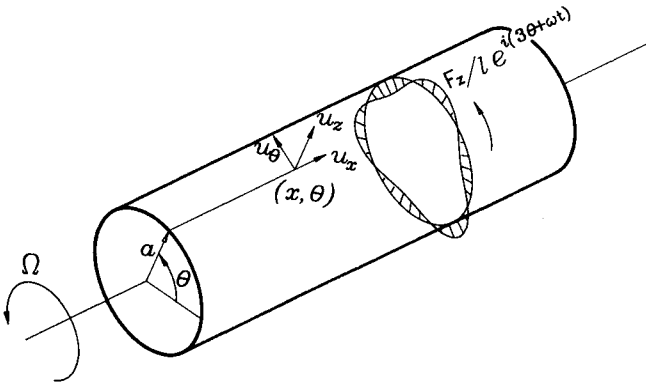


Fig. 3 Coordinates for the spinning shell and the harmonic traveling line load.

Subsequently, Eq. (6) yields that

$$\begin{Bmatrix} \zeta_{mn} \\ \eta_{mn} \end{Bmatrix} = \frac{2F_z}{\rho h l} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \times \frac{e^{i\omega t}}{(-\omega^2 + \hat{g}_{mn}) - \hat{\Omega}_{mn}\omega} \sin(m\pi\xi^*) \begin{Bmatrix} 1 \\ -i \end{Bmatrix} \quad (12)$$

$$m = 1, 2, 3, \dots \quad n = s$$

The steady-state response of the transverse displacement  $u_z$  is then solved to be

$$u_z(\xi, \theta, t) = \frac{2F_z}{\rho h l} \sum_{m=1}^{\infty} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \times \frac{e^{i(n\theta + \omega t)}}{(-\omega^2 + \hat{g}_{mn}) - \hat{\Omega}_{mn}\omega} \sin(m\pi\xi^*) \sin(m\pi\xi) \quad (13)$$

It is noticed that the natural frequencies ( $\omega_{mn}$ ) of the spinning shell can also be solved from Eq. (6), and after arrangement, they are of the values:

$$\omega_{mn1,2} = -\frac{1}{2}(\hat{\Omega}_{mn} \mp \sqrt{\hat{\Omega}_{mn}^2 + 4\hat{g}_{mn}}) \quad (14)$$

The denominator of Eq. (13) is, hence, rewritten in terms of the spinning shell frequencies,  $\omega_{mn1,2}$  and the harmonic driving frequency  $\omega$  as

$$u_z(\xi, \theta, t) = -\frac{2F_z}{\rho h l} \sum_{m=1}^{\infty} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \times \frac{e^{i(n\theta + \omega t)}}{(\omega - \omega_{mn1})(\omega - \omega_{mn2})} \sin(m\pi\xi^*) \sin(m\pi\xi) \quad (15)$$

where  $n = 1, 2, 3, \dots$

#### Spinning Thin Ring

The equations of motion of a spinning ring are expressed as<sup>16</sup>

$$L_z(u_z, u_\theta) + \rho h \ddot{u}_z - 2\rho h \Omega \dot{u}_\theta = q_z \quad (16a)$$

$$L_\theta(u_z, u_\theta) + \rho h \ddot{u}_\theta - 2\rho h \Omega \dot{u}_z = q_\theta \quad (16b)$$

where  $u_z$  and  $u_\theta$  are the deflections of the ring in radial and tangential directions, respectively,  $q_z$  and  $q_\theta$  are the distributed loads, and  $L_z$  and  $L_\theta$  are differential operators:

$$L_z(u_z, u_\theta) = \frac{D}{a^4}(u_z'''' - u_\theta''') + \frac{K}{a^2}(u_z + u_\theta') - \rho h \Omega^2(u_z'' - 2u_\theta') \quad (17a)$$

$$L_\theta(u_z, u_\theta) = \frac{D}{a^4}(u_z''' - u_\theta'') - \frac{K}{a^2}(u_z' + u_\theta'') - \rho h \Omega^2(2u_z' - u_\theta'') \quad (17b)$$

in which the primes denote the differentiations with respect to  $\theta$ ;  $D$  and  $K$  represent the bending and membrane stiffnesses of the ring, respectively;  $\rho$  is the density,  $\nu$  the Poisson's ratio,  $h$  the ring thickness, and  $a$  the mean radius.

Because of the periodic nature of the displacement functions  $u_z$  and  $u_\theta$  in  $\theta$ , and with the inextensional assumption, i.e.,  $u_z = -u_\theta'$ , it is appropriate to assume the displacement functions to be<sup>16</sup>

$$u_z(\theta, t) = \sum_{n=1}^{\infty} [\epsilon_n(t) \cos(n\theta) + \vartheta_n(t) \sin(n\theta)] \quad (18a)$$

$$u_\theta(\theta, t) = \sum_{n=1}^{\infty} [(1/n)\vartheta_n(t) \cos(n\theta) - (1/n)\epsilon_n(t) \sin(n\theta)] \quad (18b)$$

where  $\epsilon_n$  and  $\vartheta_n$  are two generalized coordinates. By similar procedures as done for shell,  $\epsilon_n$  and  $\vartheta_n$  can be solved from the

following differential equations

$$\begin{Bmatrix} \ddot{\epsilon}_n \\ \ddot{\vartheta}_n \end{Bmatrix} + \begin{pmatrix} 0 & -\bar{\Omega}_n \\ \bar{\Omega}_n & 0 \end{pmatrix} \begin{Bmatrix} \dot{\epsilon}_n \\ \dot{\vartheta}_n \end{Bmatrix} + \begin{pmatrix} \bar{g}_n & 0 \\ 0 & \bar{g}_n \end{pmatrix} \begin{Bmatrix} \epsilon_n \\ \vartheta_n \end{Bmatrix} = \begin{Bmatrix} \bar{p}_{n1} \\ \bar{p}_{n2} \end{Bmatrix} \quad (19)$$

$$\alpha_{ij} = \frac{\text{deflection response of system } A \text{ at location } i}{\text{harmonic force or moment input of system } A \text{ at location } j} \quad (26)$$

where

$$\bar{\Omega}_n = 2\Omega \frac{(\bar{b} + n\bar{a})}{(\bar{a} + n\bar{b})} \quad (20a)$$

$$\bar{g}_n = \frac{n(\bar{b}c - \bar{a}^2)}{(\bar{a} + n\bar{b})} \quad (20b)$$

$$\bar{p}_{n1} = \frac{n(Q_1\bar{b} - \bar{a}Q_4)}{(\bar{a} + n\bar{b})} \quad (20c)$$

$$\bar{p}_{n2} = \frac{n(Q_2\bar{b} - \bar{a}Q_3)}{(\bar{a} + n\bar{b})} \quad (20d)$$

The parameters  $\bar{a} \sim \bar{c}$  are listed in the Appendix and

$$\begin{Bmatrix} Q_1 \\ Q_2 \\ Q_3 \\ Q_4 \end{Bmatrix} = \frac{1}{\rho h \pi} \int_0^{2\pi} \begin{Bmatrix} q_z \cos(n\theta) \\ q_z \sin(n\theta) \\ q_\theta \cos(n\theta) \\ q_\theta \sin(n\theta) \end{Bmatrix} d\theta \quad (20e)$$

Note also that  $q_z$  and  $q_\theta$  are functions of  $\theta$  and  $t$ . As previously, a traveling harmonic line load in transverse direction is assumed, i.e.,  $q_\theta = 0$ , and

$$q_z = (F_z/b)e^{i(s\theta + \omega t)}, \quad s = 1, 2, 3, \dots \quad (21)$$

where  $b$  is the width of the ring. It is obtained that  $Q_3 = Q_4 = 0$  and

$$Q_1 = \frac{F_z}{\rho h b} e^{i\omega t}, \quad s = n \quad (22a)$$

$$= 0, \quad s \neq n \quad (22b)$$

$$Q_2 = \frac{iF_z}{\rho h b} e^{i\omega t}, \quad s = n \quad (22c)$$

$$= 0, \quad s \neq n \quad (22d)$$

From Eqs. (20c) and (20d), the forcing terms in Eq. (19) for each  $mn$  are evaluated to be

$$\begin{Bmatrix} \bar{p}_{n1} \\ \bar{p}_{n2} \end{Bmatrix} = \frac{F_z}{\rho h b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \begin{Bmatrix} 1 \\ i \end{Bmatrix} e^{i\omega t} \quad (23)$$

Subsequently,

$$\begin{Bmatrix} \epsilon_n \\ \vartheta_n \end{Bmatrix} = \frac{F_z}{\rho h b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \frac{e^{i\omega t}}{(-\omega^2 + \bar{g}_n) + \bar{\Omega}_n \omega} \begin{Bmatrix} 1 \\ i \end{Bmatrix} \quad (24)$$

The steady-state response of the spinning ring is then obtained from Eqs. (16) as

$$u_z(\theta, t) = \frac{F_z}{\rho h b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \frac{e^{i(n\theta + \omega t)}}{(-\omega^2 + \bar{g}_n) + \bar{\Omega}_n \omega}, \quad n = 1, 2, 3, \dots \quad (25a)$$

In the same manner, the denominator of Eq. (25a) can be rewritten in terms of the spinning ring frequencies,  $\omega_{n1,2}$ , and the harmonic driving frequency  $\omega$  as

$$u_z(\theta, t) = -\frac{F_z}{\rho h b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \frac{e^{i(n\theta + \omega t)}}{(\omega - \omega_{n1})(\omega - \omega_{n2})}, \quad n = 1, 2, 3, \dots \quad (25b)$$

## Frequency Equation of the Spinning Ring-Stiffened Shell

The receptance method is to be applied to join the spinning shell and the spinning rings to yield the frequency equation. A receptance is defined as the ratio of a steady-state deflection response at a certain point to a harmonic force or moment input at the same or at a different point,<sup>8</sup> i.e.,

where  $\alpha_{ii}$  is called the direct receptance and  $\alpha_{ij}$  ( $i \neq j$ ) is the cross receptance. For a shell with ring attachment, each circular line where the ring is attached can be thought as a connecting point. Hence, the structure can be treated as a shell connected to  $j$  rings by one junction to each of them, as shown in Fig. 2. Each connection represents a circular line of radial displacement constraint. Note that in reality there should be a three-way constraint, radial, tangential, and axial for each ring attachment. The tangential constraint is, however, implied already though the radial displacement constraint in the derivation of Eqs. (6) and (19).<sup>12</sup> The axial constraint between shell and ring is ignored in the same manner as described in Ref. 4. It will be seen, from the comparison with other studies, that with the present shell theory as simple as a radial constraint for each ring and shell, it is enough for lower modes. The frequency equation for the joined system is<sup>8</sup>

$$\begin{vmatrix} \alpha_{11} + \beta_1 & \alpha_{12} & \alpha_{13} & \dots & \alpha_{1j} \\ \alpha_{21} & \alpha_{22} + \beta_2 & \alpha_{23} & \dots & \alpha_{2j} \\ \alpha_{31} & \alpha_{32} & \alpha_{33} + \beta_3 & \dots & \alpha_{3j} \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ \alpha_{j1} & \alpha_{j2} & \alpha_{j3} & \dots & \alpha_{jj} + \beta_j \end{vmatrix} = 0 \quad (27)$$

where  $\alpha$  denote the receptances of the spinning shell, and  $\beta_1, \beta_2, \dots, \beta_j$  are the receptances of the spinning rings. From Eq. (15), the receptances of the spinning shell are obtained as

$$\alpha_{ij} = -\frac{2}{\rho_s h_s l} \sum_{m=1}^{\infty} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \frac{\sin(m\pi\xi_i) \sin(m\pi\xi_j)}{(\omega - \omega_{mn1})(\omega - \omega_{mn2})} \quad (28)$$

$$n = 1, 2, 3, \dots$$

Assuming all of the rings are the same, Eqs. (25) and (26) yield

$$\beta_1 = \beta_2 = \dots = \beta_j = -\frac{1}{\rho_r h_r b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \frac{1}{(\omega - \omega_{n1})(\omega - \omega_{n2})} \quad (29)$$

$$n = 1, 2, 3, \dots$$

Note that subscripts  $s$  and  $r$  are added in Eqs. (28) and (29) to distinguish the parameters between shell and ring.

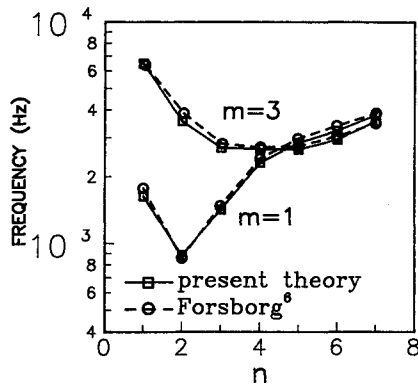
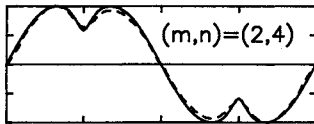
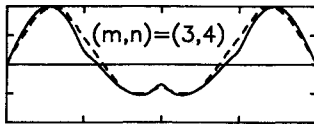
First of all, the simplest case of one ring stiffener (attached at  $\xi_1$ ) is discussed. For this case, the frequency equation becomes

$$\alpha_{11}(\omega) + \beta_1(\omega) = 0 \quad (30a)$$

or in detail

$$\frac{2}{\rho_s h_s l} \sum_{m=1}^{\infty} \left[ \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \frac{\sin^2(m\pi\xi_1)}{(\omega - \omega_{mn1})(\omega - \omega_{mn2})} \right] + \frac{1}{\rho_r h_r b} \frac{n\bar{b}}{\bar{a} + n\bar{b}} \times \frac{1}{(\omega - \omega_{n1})(\omega - \omega_{n2})} = 0, \quad n = 1, 2, 3, \dots \quad (30b)$$

Equation (30b), when  $\Omega = 0$ , yields the same expression as that in Ref. 9. For the spinning ring-stiffened shell, Eq. (30b), however, is the only equation available for frequency calculation.


 Fig. 4a Natural frequencies of three-ring-stiffened shell with  $\Omega = 0$ .

 Fig. 4b Mode shapes:  $(m,n) = (2,4)$ .

 Fig. 4c Mode shapes:  $(m,n) = (3,4)$ .

As to the case of two rings (attached at  $\xi_1$  and  $\xi_2$ ), the frequency equation becomes

$$(\alpha_{11} + \beta_1)(\alpha_{22} + \beta_2) - \alpha_{12} \cdot \alpha_{21} = 0 \quad (31a)$$

where  $\alpha_{12}$  and  $\alpha_{21}$  are the cross receptances of the shell. From Eq. (15), one obtains that

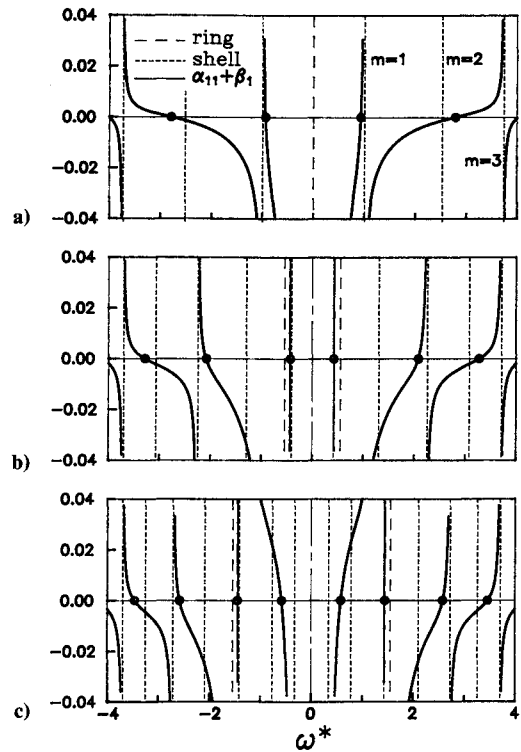
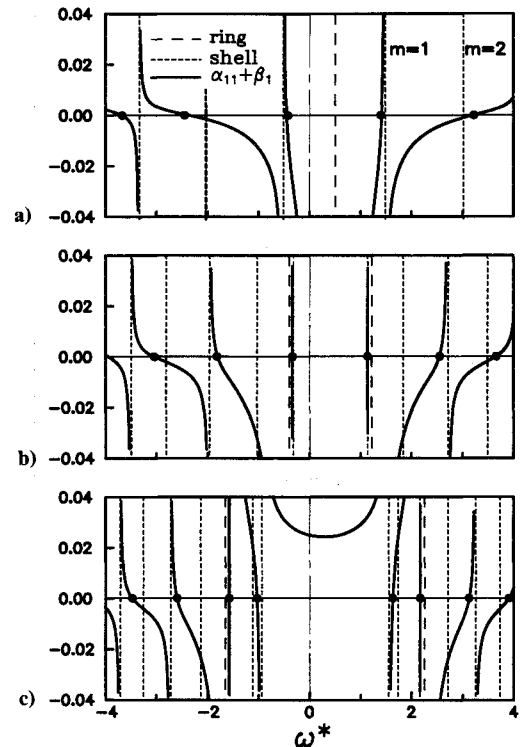
$$\alpha_{12} = \alpha_{21} = -\frac{2}{\rho_s h_s l} \sum_{m=1}^{\infty} \frac{(\hat{a}\hat{d} - \hat{b}^2)}{\Delta_{mn}} \frac{1}{(\omega - \omega_{mn1})(\omega - \omega_{mn2})} \times \sin(m\pi\xi_1) \sin(m\pi\xi_2) \quad (31b)$$

where  $n = 1, 2, 3, \dots$

### Numerical Results

The results, specialized for no spinning, are first compared with the data available in the paper of Forsberg.<sup>6</sup> This is a partial verification of the developed approach. Figure 4a shows the natural frequencies for  $m = 1$  and  $3$  with various  $n$  for the three-ring shell. The mode shapes for  $n = 4$  and  $m = 2$  and  $3$  are also compared in Figs. 4b and 4c. The results, as seen, showed satisfactory agreement. Wilken and Soedel<sup>9</sup> once considered the tangential constraint between ring and shell but with different shell theory. They obtained results close to ours. Hence, it is justified that with the present theory, for lower modes, radial constraints are enough.

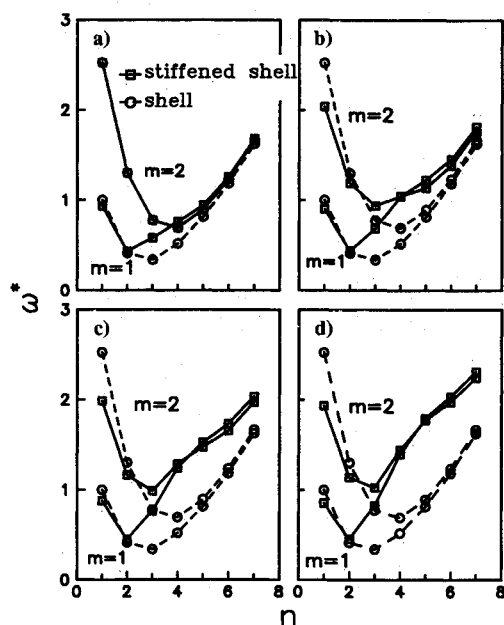
The material properties and geometric parameters of the shell and the ring stiffeners demonstrated in this paper are listed in Table 1. Note that the shell and the ring are selected to be the same material in the paper. However, it is not necessary. Parametric studies of the influences of ring properties had been conducted by many researchers as listed in the references. In this paper, emphasis is placed on the spinning effects. One of the methods to the solution of Eq. (27) is the graphic method, in which the left side of Eq. (27) is plotted with varying  $\omega$ , and the intersections of the curves with abscissa are exactly the solutions. The advantage of the graphic method is that the shifts of shell frequencies due to the stiffening rings are directly seen. Graphic results for the one-ring ( $\xi_1 = 0.5$ ) shell are illustrated in Fig. 5 for  $\Omega^* = 0$  and in Fig. 6


 Fig. 5 Graphic method for one-ring-stiffened shell with  $\Omega^* = 0$ : a)  $n = 1$ ; b)  $n = 2$ ; c)  $n = 3$ .

 Fig. 6 Graphic method for one-ring-stiffened shell with  $\Omega^* = 0.5$ : a)  $n = 1$ ; b)  $n = 2$ ; c)  $n = 3$ .

for  $\Omega^* = 0.5$ , where  $(\cdot)^* = (\cdot)/\omega_{11}$  is a dimensionless parameter and  $\omega_{11}$  is the  $(m,n) = (1,1)$  natural frequency of the stationary shell. Each figure shows three plots for 1)  $n = a$ , 2)  $n = b$ , and 3)  $n = c$ . In these figures, dashed lines denote the natural frequencies of the shell and the ring. The intersections of the curves with the abscissa are exactly the natural frequencies of the ring-stiffened shell. Hence, the effects of frequency

**Table 1** Specifications of the demonstrated ring-stiffened shell

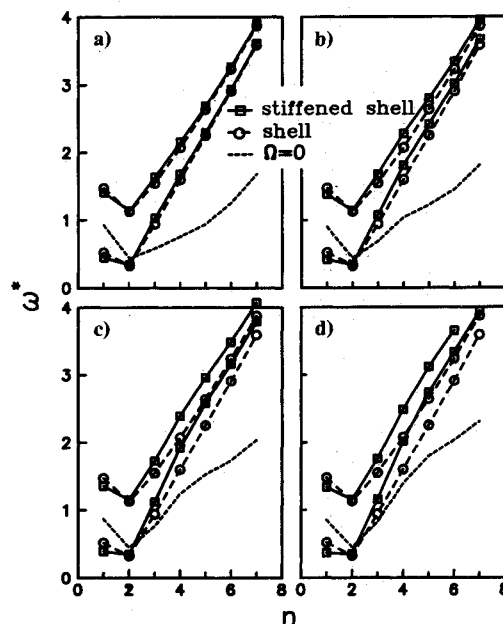
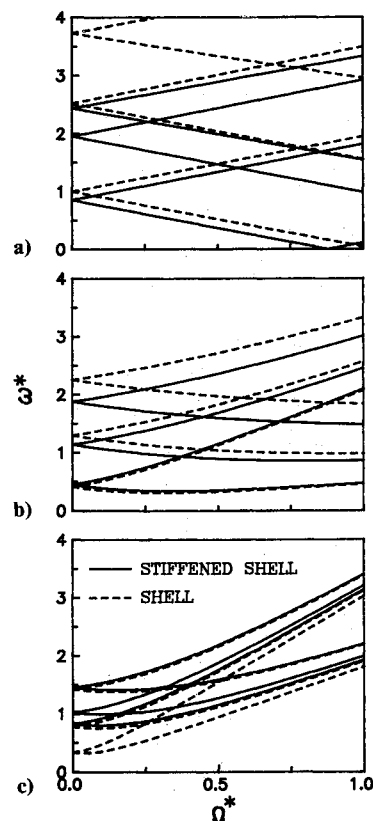
Material properties of shell and ring	
Shell	
Density	$\rho = 2.71 \times 10^{-9} \text{ N s}^2/\text{mm}^4$
Young's modulus	$E = 7.1 \times 10^4 \text{ N/mm}^2$
Poisson's ratio	$\nu = 0.33$
Ring	
Density	$\rho = 2.71 \times 10^{-9} \text{ N s}^2/\text{mm}^4$
Young's modulus	$E = 7.1 \times 10^4 \text{ N/mm}^2$
Poisson's ratio	$\nu = 0.33$
Geometric parameters of shell and ring	
Shell	
Mean radius	$a = 77.3 \text{ mm}$
Length	$l = 411.0 \text{ mm}$
Radial thickness	$h = 1.52 \text{ mm}$
Ring	
Mean radius	$a = 77.3 \text{ mm}$
Width	$b = 5.08 \text{ mm}$
Radial thickness	$h = 9.14 \text{ mm}$

**Fig. 7** Natural frequencies of shell and stiffened shell with  $\Omega^* = 0$ : a) one ring; b) two rings; c) three rings; d) four rings.

changes due to ring stiffeners are clearly observed. In Fig. 5 ( $\Omega^* = 0$ ), it should be noticed that the intersections are symmetrical with the ordinate of  $\omega^* = 0$ . It is consistent with other investigations on stationary shells, for which the natural frequencies appear in pairs of  $+\omega$  and  $-\omega$  (Ref. 17). As the rotation enters, e.g.,  $\Omega^* = 0.5$ , as shown in Fig. 6, the intersections are somewhat shifted and the original positive and negative frequencies are then of different values. This phenomenon has been described as the bifurcation of natural frequencies.<sup>15</sup>

Equation (27) is also solved numerically for up to four rings. In the following, the effects of ring stiffeners on frequency changes without and with spinning are illustrated in Figs. 7 and 8, respectively. Figure 9 shows the effects of spinning speed for a four-ring stiffened shell. In Fig. 7, it is noticed that, for lower  $n$ , the frequencies of the stiffened shell are always lower than those of the unstiffened shell. For higher  $n$  ( $n \geq 3$ ), the frequencies are indeed increased by the presence of rings. This phenomenon is, however, not surprising at all. The ring stiffeners impose, in general, a stiffening effect and a mass loading effect. For the case of  $n = 1$ , the circular cross section of the shell and rings remain, and the rings impose no stiffening effect. Conversely, the mass effect

brings the frequencies to lower values. For higher values of  $n$ , as seen in Fig. 7, the stiffening effect becomes dominant and the frequencies are increased by the rings attachment. In Fig. 8, where  $\Omega^* = 0.5$ , the frequencies of  $m = 1$  modes split into two branches due to rotation. The stiffened nonspinning shell frequencies are superimposed as dotted curves to emphasize the bifurcation effect. It needs to be noted that one branch (the lower) is, in fact, comprised of negative frequencies, based on Eq. (14). The figure shows only the absolute values.

**Fig. 8** Natural frequencies of shell and stiffened shell with  $\Omega^* = 0.5$ : a) one ring; b) two rings; c) three rings; d) four rings.**Fig. 9** Natural frequencies of  $m = 1, 2, 3$  modes of the spinning four-ring-stiffened shell: a)  $n = 1$ ; b)  $n = 2$ ; c)  $n = 3$ .

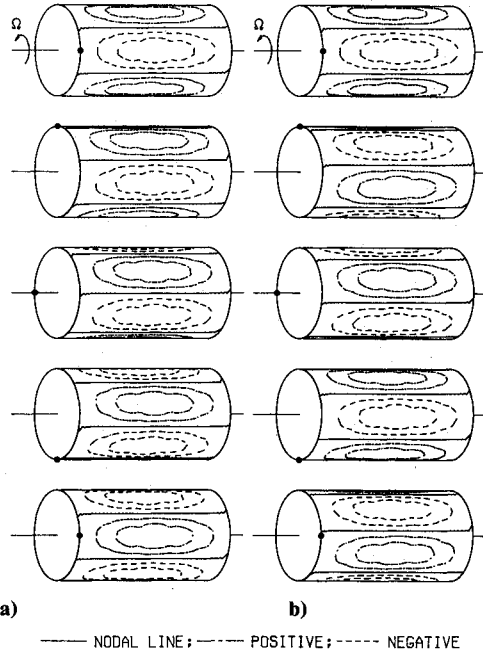


Fig. 10 Forward and backward modes,  $(m,n) = (1,3)$ ,  $\Omega^* = 0.5$ , shown at five shell orientations: a) backward mode; b) forward mode.

It will be further demonstrated that one of these two branches corresponds to the forward modes and the other to the backward modes. This figure also reveals an important feature: If the spinning shell frequencies were evaluated from the non-spinning shell, tremendous errors could result. Figure 9 shows the spinning speed effects for  $n = 1, 2$ , and  $3$  modes. In this figure, the lowest three sets ( $m = 1, 2, 3$ ) of frequencies are illustrated. The natural frequencies of the unstiffened shell are superimposed as dashed curves for comparison. Figure 9 shows that, in addition to frequencies bifurcation, the increase of spinning speed increases the shell frequencies (centrifugal effects) as expected.

To sketch the mode shapes of the spinning reinforced shell, the concept of forced response is applied.<sup>18</sup> The modal forces at attaching lines are solved for from the following equation:

$$\begin{bmatrix} \alpha_{11}(\omega_k) + \beta_1(\omega_k) & \alpha_{12}(\omega_k) & \cdots & \alpha_{1j}(\omega_k) \\ \alpha_{21}(\omega_k) & \alpha_{22}(\omega_k) + \beta_2(\omega_k) & \cdots & \alpha_{2j}(\omega_k) \\ \vdots & \vdots & \ddots & \vdots \\ \alpha_{j1}(\omega_k) & \alpha_{j2}(\omega_k) & \cdots & \alpha_{jj}(\omega_k) + \beta_j(\omega_k) \end{bmatrix} \begin{bmatrix} F_1 \\ F_2 \\ \vdots \\ F_j \end{bmatrix} = 0 \quad (32)$$

Where  $F_i$  is the modal force magnitude at the  $i$ th attachment, and  $\omega_k$  is the  $k$ th frequency. The matrix of Eq. (32) is singular and only the ratios of modal forces are obtained. Applying them as external forces to the spinning shell, the deflective response exactly shows the  $k$ th mode shape of the stiffened shell. Some mode shapes for the spinning four-ring stiffened shell are shown in Fig. 10 for  $m = 1$  and in Fig. 11 for  $m = 2$  at a speed  $\Omega^* = 0.5$ . These figures show the nodal variances at five shell orientations in one revolution. Corresponding to each  $(m,n)$  number, there are two modes. Each mode rotates at its own speed  $\Omega - \omega_{mn}/n$  (Ref. 15).

### Conclusions

A technique utilizing the receptance method for the vibration analysis of spinning shell-ring structures was developed for the first time. When rotation effects were omitted, the frequency equation of the spinning ring-stiffened shell yielded exactly the same expression as that for stationary shell developed in other references. It was a partial check of the validity of the approach. Numerical results were shown, and the au-

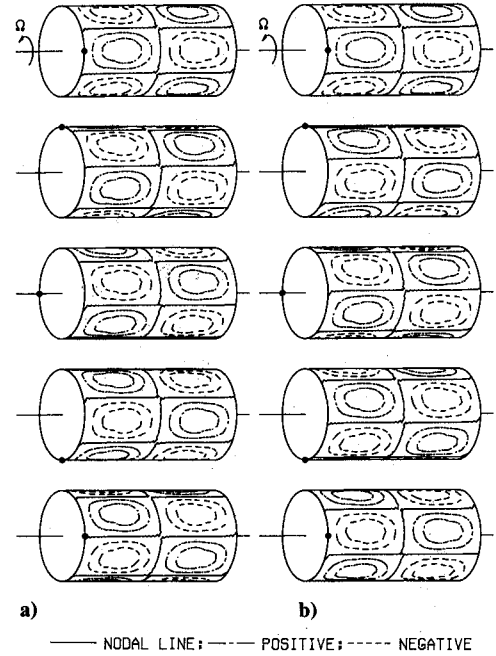


Fig. 11 Forward and backward modes,  $(m,n) = (2,3)$ ,  $\Omega^* = 0.5$ , shown at five shell orientations: a) backward mode; b) forward mode.

thors have arrived at the following conclusions:

- 1) The developed approach provided an effective way to evaluate the vibration characteristics of spinning shell-ring structures that were different from stationary ones.
- 2) The ring stiffeners imposed not only the stiffening effect but also the mass loading effect. For lower mode number  $n$ , the mass effect dominated, hence resulting in a decrease of frequencies. When the mode number  $n$  was greater than 2, the stiffening effect became important.
- 3) The frequencies and modes of the spinning structures bifurcated due to Coriolis accelerations.
- 4) The illustrated results were normalized, hence they showed the unitary trend of these types of structures.

### Appendix: Parameters of the Spinning Shell and Ring

The parameters  $\hat{a} \sim \hat{f}$  of the shell:

$$\hat{a} = \frac{1}{\rho h} \left[ K \left( \frac{m\pi}{l} \right)^2 + K \frac{(1-\nu)}{2} \left( \frac{n}{a} \right)^2 + n^2(\rho h \Omega^2) \right] \quad (A1)$$

$$\hat{b} = \frac{1}{\rho h} \left[ \frac{(1+\nu)nK}{2a} \left( \frac{m\pi}{l} \right) \right] \quad (A2)$$

$$\hat{c} = \frac{1}{\rho h} \left[ \frac{\nu K}{a} \left( \frac{m\pi}{l} \right) \right] \quad (A3)$$

$$\begin{aligned} \hat{d} = & \frac{1}{\rho h} \left[ n^2 \left( \frac{D}{a^4} + \frac{K}{a^2} + \rho h \Omega^2 \right) \right. \\ & \left. + \frac{(1-\nu)}{2} \left( K + \frac{D}{a^2} \right) \left( \frac{m\pi}{l} \right)^2 \right] \quad (A4) \end{aligned}$$

$$\hat{e} = \frac{n}{\rho h} \left[ n^2 \frac{D}{a^4} + \frac{K}{a^2} + 2\rho h \Omega^2 + \frac{D}{a^2} \left( \frac{m\pi}{l} \right)^2 \right] \quad (\text{A5})$$

$$\hat{f} = \frac{1}{\rho h} \left[ n^4 \frac{D}{a^4} + \frac{K}{a^2} + n^2 (\rho h \Omega^2) + \frac{2n^2 D}{a^2} \left( \frac{m\pi}{l} \right)^2 + D \left( \frac{m\pi}{l} \right)^4 \right] \quad (\text{A6})$$

The parameters  $\bar{a} \sim \bar{c}$  of the ring:

$$\bar{a} = \frac{1}{\rho h} \left( n^3 \frac{D}{a^4} + n \frac{K}{a^2} \right) + 2n\Omega^2 \quad (\text{A7})$$

$$\bar{b} = \frac{1}{\rho h} n^2 \left( \frac{D}{a^4} + \frac{K}{a^2} \right) + n^2 \Omega^2 \quad (\text{A8})$$

$$\bar{c} = \frac{1}{\rho h} \left( n^4 \frac{D}{a^4} + \frac{K}{a^2} \right) + n^2 \Omega^2 \quad (\text{A9})$$

### Acknowledgment

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